

Dial our call center at:
888-262-7383
Or the local plant in your area

Colorado

Commerce City 303-289-2771
800-481-7940

Kansas

Kinsley 620-659-2101
800-657-6099
Parsons 620-421-4210
800-635-5399
Wamego 785-456-1650
800-657-6076
Wichita 316-832-1114
800-794-6670

Louisiana

Shreveport 318-869-2083
800-456-1970

Missouri

Cape Girardeau 573-243-6052
800-794-8299
Kansas City 816-966-9000
800-343-6249
Kirksville 660-665-9386
Moberly 660-263-1213
800-535-8578
Mountain Grove 417-962-3126
Ozark 417-581-3060
888-262-7383
Rolla 573-364-3800
St. Joseph 816-233-0248
800-737-0248
Versailles 573-378-5474
800-467-3785

New York

Fairport 585-377-5100
800-688-2858
Lancaster 716-685-5200
800-640-8050

Oklahoma

Lawton 580-357-5493
800-256-5493
Oklahoma City 405-752-9033
800-256-4949
Sulphur 580-622-2943
Tulsa 918-446-2131
800-462-0641

Oregon

Clackamas 503-656-2997
800-452-9736

Pennsylvania

Girard 814-774-8201
866-216-6566

Texas

Beaumont 409-835-3344
800-737-2792
El Paso 915-855-6575
Ennis 972-875-9605
800-845-9748
Fredericksburg 830-997-7041
800-460-2122
Harlingen 956-425-1100
800-460-3999
Lubbock 806-762-0505
800-692-4266
San Antonio 210-922-2122
800-460-2122



Thank You For Considering SI Precast

SI Precast is a division of Suhor Industries, Inc., a locally owned company that has been manufacturing precast concrete products since 1933. With over 400 trucks operating out of 40 facilities, SI Precast delivers all over the Midwest and has the ability to deliver nationwide. Our commitment to quality and service is unsurpassed in the industry.

We offer a wide variety of products used in many industries including farm equipment such as cattle guards, feed bunks, water tanks and freeze proof water tanks. We also manufacture septic tanks, aerobic treatment units, commercial wastewater equipment and carry a complete line of wastewater pumps and accessories. We are a licensed manufacturer of Redi-Rock Retaining

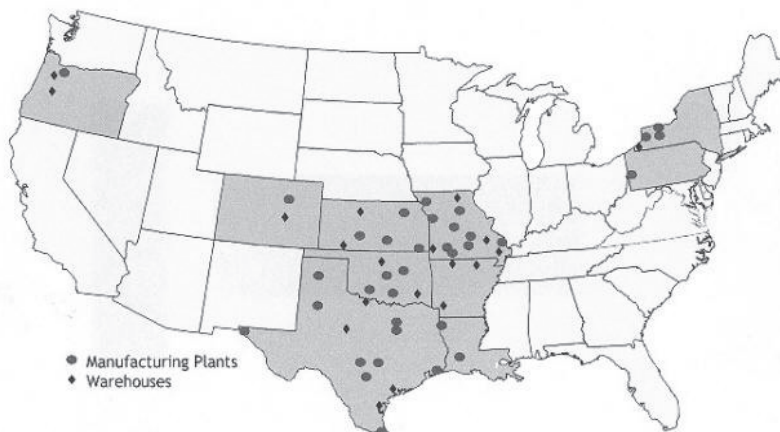
Wall Systems and also produce bumper blocks as well as many other concrete products, including the best storm shelter in the industry. We can also cast any custom concrete product you may need. At SI Precast we stand behind everything we make and guarantee your complete satisfaction.

Please take a moment to browse our catalog and feel free to call us if we can be of any assistance. You can visit us on the web at www.siprecast.com for a complete list of locations.

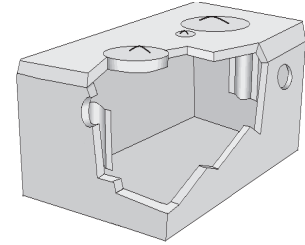
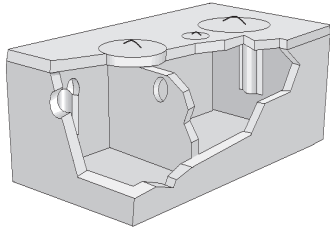
General Information

- All products made from fresh batched, 5000# psi concrete, (stronger than similar products).
- All products utilize air entrainment, (protects from cracking in freeze/thaw conditions).
- Free delivery with \$500 minimum purchase within 30 miles of production facility, (fuel surcharge may apply).
- All products fully backed by a company that has been precasting concrete since 1933.

Locations



SEPTIC TANKS



| STOCK # | | LENGTH | WIDTH | HEIGHT | INLET | OUTLET |
|---------|--------------------|--------|-------|--------|-------|--------|
| 701071 | 2000 GALLON SINGLE | 156" | 81" | 65" | 53.5" | 50.5" |
| 701073 | 2000 GALLON DUAL | 156" | 81" | 65" | 53.5" | 50.5" |
| 701010 | 1500 GALLON SINGLE | 146" | 67" | 60" | 49.5" | 46.5" |
| 701025 | 1500 GALLON DUAL | 146" | 67" | 60" | 49.5" | 46.5" |
| 701040 | 1250 GALLON SINGLE | 113" | 67" | 60" | 49.5" | 46.5" |
| 701055 | 1250 GALLON DUAL | 113" | 67" | 60" | 49.5" | 46.5" |
| 701060 | 1000 GALLON SINGLE | 96" | 67" | 60" | 49.5" | 46.5" |
| 701065 | 1000 GALLON DUAL | 96" | 67" | 60" | 49.5" | 46.5" |
| 701085 | 500 GALLON SINGLE | 96" | 48" | 42" | 33" | 31" |

**TANK DIMENSIONS MAY VARY FROM PLANT TO PLANT
PLEASE CONTACT LOCAL PLANT FOR PROPER DIMENSIONS
GREASE TRAPS, CUSTOM CASTINGS AND COMMERCIAL SYSTEMS ARE AVAILABLE**

RISERS & LIDS

| STOCK # | | STOCK # | |
|---------|----------------------------|---------|------------------------------------|
| 715516 | 24" PLASTIC LID | 715515 | 24" PLASTIC RISER 12" LIFT |
| 715501 | 24" HEAVY DUTY PLASTIC LID | 715511 | RISER ADAPTER RING & ANCHOR KIT |
| 715502 | 20" PLASTIC LID | 715504 | 24" ULTRA RIB RISER PER FOOT |
| 715505 | 20" HEAVY DUTY PLASTIC LID | MISC | 30" ROUND LID W/ 24" ADJ. RING |
| 715503 | 20" PLASTIC RISER 6" LIFT | MISC | 30" ROUND LID W/ 20" PLASTIC RISER |
| 715510 | 20" PLASTIC RISER 12" LIFT | 703058 | 24" ROUND CONCRETE RISER LID |
| 715514 | 24" PLASTIC RISER 6" LIFT | 703048 | 24" ROUND CONCRETE RISER 12" LIFT |



WASTEWATER ACCESSORIES

STOCK

715600 1" GROMMET

715601 1 1/4" GROMMET

715602 2" GROMMET

715603 EFFLUENT SCREEN W/ FLOAT TREE & INDUCER

715604 EFFLUENT FILTER (RESIDENTIAL)

715612 ONE PIECE INLET / OUTLET TEE

715605 K-RAIN 4000 WASTEWATER VALVE

715606 K-RAIN 6000 WASTEWATER VALVE

715611 K-RAIN PRO PLUS SPRAY HEAD

715608 BULL RUN VALVE

715609 DISTRIBUTION BOX ONE INLET & FIVE OUTLETS

715610 1" ORIFICE SHIELDS



FLOATS AND CONTROLS

STOCK

715300 ALARM PANEL 9V W/ BATTERY, INDOOR MOUNT

715301 OUTDOOR HIGH WATER ALARM, 115V

715302 SPLICE BOX-4 CORD GRIP

715305 SIMPLEX CONTROL PANEL 115V MANUAL ON/OFF

715306 SIMPLEX CONTROL PANEL 115V TIME DOSED

715314 FLOAT TREE / MOUNTING BRACKET

715316 DBL FLOAT 110 #15DFD1WP

715317 DBL FLOAT 220 #15DFD2WP

715303 FLOAT-A-SIGNAL FLOAT W/ FLOAT HOLDER

715304 FLOAT-B-MOTOR RATED MECH W/ FLOAT HOLDER

715318 JUNIOR SUPER SINGLE FLOAT



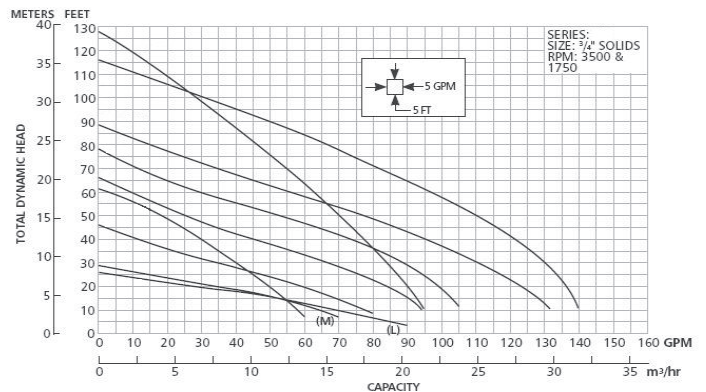
WASTEWATER PUMPS

STA-RITE®

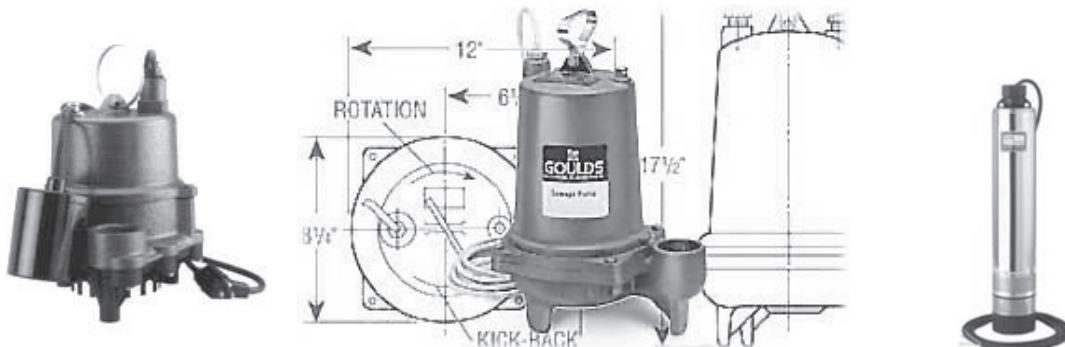
STOCK

| | |
|--------|---|
| 715100 | STA RITE 4" MULTI-STAGE 1/2 HP PUMP 30 GPM 115V |
| 715114 | STA RITE 4" MULTI-STAGE 1/2 HP PUMP 20 GPM 115V |
| 715113 | STA RITE 4" MULTI-STAGE 1/2 HP PUMP 10 GPM 115V |
| 715101 | STA RITE STEP PLUS 1/2 HP PUMP 20 GPM 115V |
| 715102 | 4/10 HP STA RITE PUMP 115V |
| 715112 | 1/3 HP STA RITE PUMP 115V |
| 715103 | 1/2 HP STA RITE PUMP 115V |
| 711054 | 1/3 HP WEO311M GOULDS PUMP 115V |
| 711052 | 1/2 HP WEO511H GOULDS PUMP 115V |
| 711052 | 1/2 HP WEO511HH GOULDS PUMP 115V |
| 711013 | 3/4 HP WEO712H GOULDS PUMP 230V |

Larger pumps up to 2 HP available. We also sell grinder pumps and pre-packaged lift stations.



**Not sure which pump you need?
Contact us for help with pump curves and sizing.**



Other pumps and accessories available. Call for details.

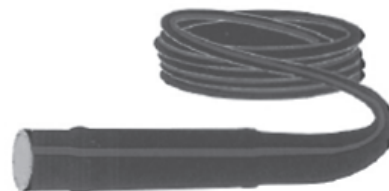
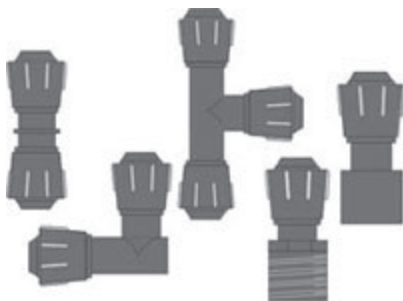
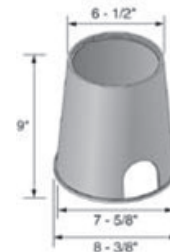
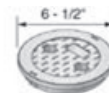


GEOFLOW

SUBSURFACE DRIP

STOCK

- 715200 GEO-FLOW WASTEFLOW PC 24" SPACING
- 715201 GEO-FLOW WASTEFLOW PC 12" SPACING
- 715202 GEO-FLOW CLASSIC 24" SPACING
- 715203 SPIN CLEAN FILTER 1" MPT W/ BALL VALVE 150 MESH
- 715216 AMIAD 1" DISCS FILTER W/O FLUSH VALVE
- 715205 1" BLACK 150 MESH SCREEN
- 715207 WATERPROOF 0-100 PSI GAUGE (GLYCERIN FILLED)
- 715208 AIR/VACUUM RELIEF VALVE W/ SCHRADER 1" MPT
- 715209 1" PVC STREET ELL SPGZFIPT
- 715210 PVC TEE 1"X1"X1/2"
- 715211 7" FLUSHING VALVE BOX W/ FIBERGLASS LID
- 715212 COUPLING FITS 1/2" WASTEFLOW DRIPLINE
- 715213 1/2" SLIP X 1/2" WASTEFLOW DRIPLINE
- MISC GREENIES FOR DRIP LINE HEADERS
- 715215 1/2" IPS FLEXIBLE PVC TUBING 100' ROLL



AEROBIC TREATMENT UNITS

Regulatory agencies often require pretreatment of effluent prior to discharging to any type of disposal system. SI Precast has developed partnerships with several manufacturers of aerobic treatment units to meet this growing demand. In addition to these partnerships, SI can pour concrete tanks for most ATU's for on-site or commercial treatment.

SI Precast manufactures and sells a variety of treatment processes from several different manufacturers. All of the residential treatment units that are produced and supplied by SI Precast are NSF/ANSI Standard 40, Class 1 certified.

These products are driven by the individual market demand, therefore, SI Precast has made it a priority to be able to provide the appropriate product in each market in which we do business.

Please contact your local SI Precast manufacturing facility for availability of products.



AQUA AIRE®



H-TWO-0

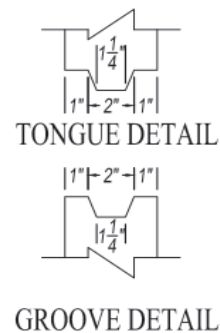
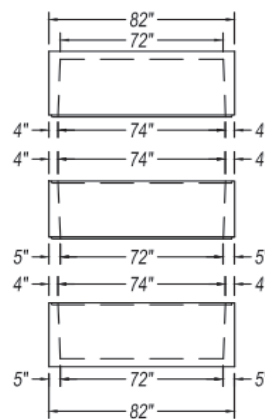
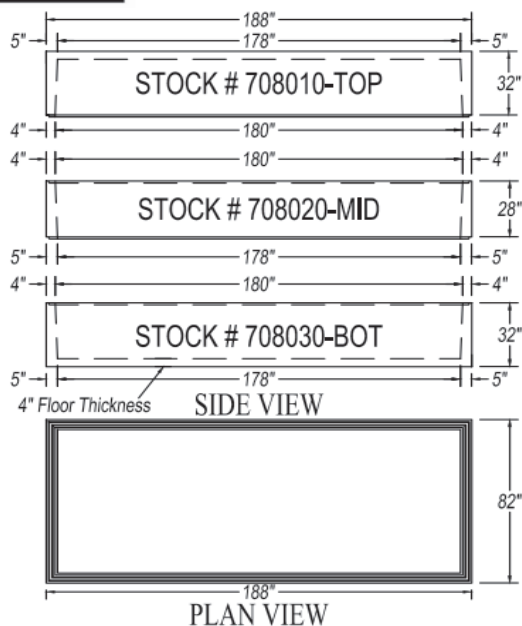


COMMERCIAL CONCRTE TANKS

SI Precast offers large concrete tanks for commercial use ranging from 2000 to 6,000 gallon capacities. These tanks can be plumbed in series to increase volume. The castings can be single or dual compartment with custom openings cast into the lids and can be used for most commercial wastewater treatment systems as well as recirculating sand filters, holding tanks and grease traps.



COMMERCIAL CASTING MODULAR CONFIGURATION



| YOUR TOTAL WASTEWATER SOLUTION | TOP CASTING | MIDDLE CASTING | BOTTOM CASTING | GALLONS PER INCH |
|--|----------------|-------------------|-------------------|---------------------|
| www.siprecast.com | 10,000 LBS | 6,000 LBS | 10,000 LBS | 57.7 gal/inch |





INFILTRATOR® systems Inc.

- Infiltrator Systems is the leading manufacturer of onsite wastewater system products in North America
- There are over 2.5 million Infiltrator onsite wastewater leachfield systems installed worldwide
- One in every three septic systems installed in the United States and Canada uses an Infiltrator chamber or EZflow leachfield
- Beginning in 1987, Infiltrator products have stood the test-of-time with an established history of performance and reliability



EASY INSTALLATION

- Can be delivered to the site in a pickup truck and hand-carried into position
- For most jobs, two people can install a system in half the time it takes for a comparable stone and pipe leachfield
- Ideal for curved or straight systems, the Contour Swivel Connection™ allows the chamber to swivel 10-15°, right or left

COST SAVINGS

- No stone or geotextile is typically required, which eliminates the need for heavy trucks used to transport stone
- Because installations are faster with chambers, you save on heavy equipment operation and labor

LESS SITE DISRUPTION

- Chambers typically occupy a smaller total area than stone and pipe leachfields so there is less disturbance to landscaping

For the easiest and quickest
installation in the onsite industry



QUICK4 STANDARD CHAMBER

Stock #: 9030150 Units per Pallet: 75

Size: 34"W x 53"L x 12"H

Effective Length: 48"



QUICK4 STANDARD MULTIPORT ENDCAP

Stock #: 9030155 Units per Pallet: 210

Size: 34"W x 16"L x 12"H

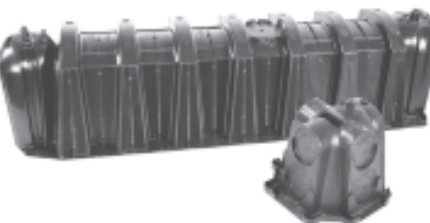


QUICK4 HIGH CAPACITY CHAMBER

Stock #: 9030047 Units per Pallet: 50

Size: 34"W x 53"L x 16"H

Effective Length: 48"



QUICK4 HIGH CAPACITY MULTIPORT ENDCAP

Stock #: 9030048 Units per Pallet: 210

Size: 34"W x 19"L x 16"H



QUICK4 EQUALIZER 36 CHAMBER

Stock #: 9030046 Units per Pallet: 150

Size: 22"W x 53"L x 12"H

Effective Length: 48"

QUICK4 EQUALIZER 36 MULTIPORT ENDCAP

Stock #: 9030045 Units per Pallet: 300

Size: 22"W x 18"L x 12"H



QUICK4 EQUALIZER 24 CHAMBER

Stock #: 9030047 Units per Pallet: 150

Size: 34"W x 53"L x 11"H

Effective Length: 48"



QUICK4 EQUALIZER 24 MULTIPORT ENDCAP

Stock #: 9030048 Units per Pallet: 200

Size: 16"W x 14"L x 12"H

QUICK4 EQUALIZER 24 LOW PROFILE CHAMBER

Stock #: 9030052 Units per Pallet: 170

Size: 16"W x 53"L x 8"H

Effective Length: 48"

QUICK4 EQUALIZER 24 LOW PROFILE ENDCAP

Stock #: 9030053 Units per Pallet: 228

Size: 14"W x 7"L x 18"H



A REVOLUTIONARY ADVANCEMENT IN TANK DESIGN

- Strong injection molded polypropylene construction
- Lightweight plastic construction allows for easy delivery and handling
- Integral heavy-duty green lids interconnect with TW™ risers and pipe riser solutions
- Structurally reinforced access ports eliminate distortion during installation and pump-outs
- Can be installed with 6" to 48" of cover
- Can be pumped dry during pump-outs
- Suitable for use as a septic tank, pump tank, rainwater (non-potable) storage or harvesting tank



IM-540: Optimal for use in-series with other tanks.

IM-1060: Reinforced structural ribbing and fiberglass bulkheads offer additional strength

IM SERIES TANKS

Stock #: 714011

Model: IM-1060

Size: 127"L x 62.2"W x 54.7"H

Tanks per Pallet: 10

Access Ports: 2

Effective Volume: 1094 gal

Stock #: 715906

Model: IM-540

Size: 64.9"L x 61.7"W x 54.6"H

Tanks per Pallet: 10

Access Port: 1

Effective Volume: 447 gal

Stock #: 715907

Model: IM-1530

Size: 175.6"L x 61.7"W x 54.6"H

Tanks per Pallet: 10

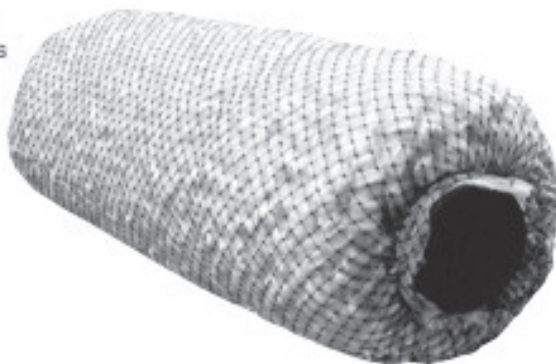
Access Ports: 3

Effective Volume: 1509 gal



BENEFITS

- Always clean and free of fines
- Bundles are quick to install, using simple snap internal couplers, saving costs on heavy machinery and labor
- Modular construction can match trench dimensions for most system shapes and sizes
- Engineered for optimal storage and absorption efficiencies
- Ability to contour along sloped sites and around trees or landscaping
- Easier cleanup at job site with the elimination of stone



EZFLOW

Stock #: 9020290

Model: 1201P-GEO

with pipe insert

Feet per Semi: 4050

Bundle System: Single

Stock #: 9020292*

Model: 1202A-GEO

aggregate only

Feet per Semi: 2010

Bundle System: 2 Horizontal

Stock #: 9020292*

Model: 1203A-GEO

aggregate only

Feet per Semi: 1350

Bundle System: 3 Horizontal

*Same stock number for both 1202A-GEO and 1203A-GEO.



COMMERCIAL WASTEWATER TREATMENT



As residential growth becomes decentralized, it becomes increasingly necessary to provide treatment for larger flows and higher strength waste. SI Precast offers several options to treat commercial waste. All of our offerings are NSF certified.

The Delta Biopod is specifically designed; custom engineered and fabricated for applications such as schools, apartment complexes, commercial buildings, and subdivisions and will cover a treatment range from 500 to 100,000 gallons per day. Heavy-duty reinforced precast concrete tanks provide durability and long life to each Biopod. They can be paired with all commonly used disposal methods, in particular, the Delta Pre-Engineered Drip Disposal System.

The Biopod is well suited for high-strength wastewater applications such as fast food restaurants and specialty applications such as wineries. The Biopod is a submerged fixed film reactor which requires little operator interface; simply turn it on and monitor sludge levels. The unit does not have any sludge return, scum skimmers, or any other operational controls. It is an intra-tank reactor that operates as the dilution zone, clarifier and sludge collector.

Norweco Modulair plants employ the extended aeration process to quickly and efficiently oxidize organic compounds in the most cost-effective manner with system capacities ranging from 1,500 to 500,000 gallons per day. Heavy-duty reinforced precast concrete tanks provide durability and long life to each Modulair plant.

Pro-Flow Wastewater Treatment Systems offers plants that can treat up to 1500 gallons per day and are easy to maintain, energy efficient and quiet. The components are easily accessible and there are no internal moving parts.

SI Precast Can Handle All Of Your Custom Precasting Needs

If our standard products do not suit your needs, we can custom cast nearly anything. In the past we have manufactured many unique architectural products, signs, specialized feed bunks, stair treads, building components, utility pads and custom septic and storm water products. Our top-of-the line draftsmen, engineering support and form manufacturers can design and build anything you may need. With our 40 manufacturing facilities we have the ability to cast nearly any size product in any quantity. Please feel free to contact us for any of your custom precast concrete needs.

www.siprecast.com
1-888-262-7383



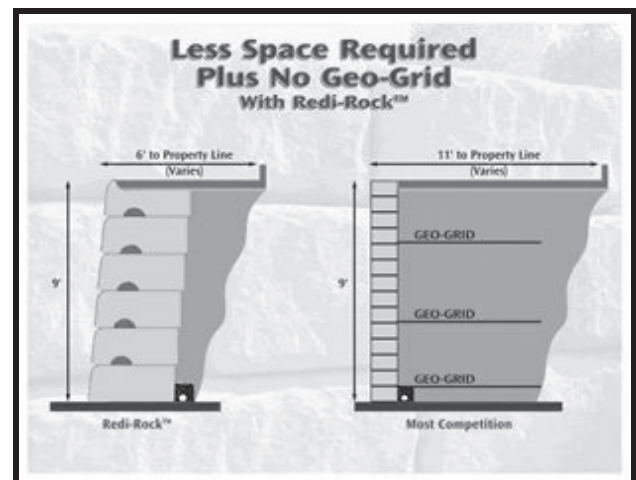
REDI-ROCK

Retaining Wall Systems



SI Precast is proud to be a licensed manufacturer of Redi-Rock Retaining Wall Systems. Redi-Rock is a fully engineered, massive block system that has the ability to reach great heights without the use of expensive geo-grid.

SI Precast can assist in wall design and construction. We work closely with architects and engineers to create aesthetically pleasing, fully functional walls for any commercial, civil or residential application. Please visit www.redi-rock.com for design details or contact us for printed material at 1-888-262-7383.





REDI-ROCK



***“THE LACK OF
IMAGINATION IS THE
ONLY LIMIT TO THE
ACHIEVEMENTS OF
MAN KIND”***

AUTHOR UNKNOWN

WATER TANKS

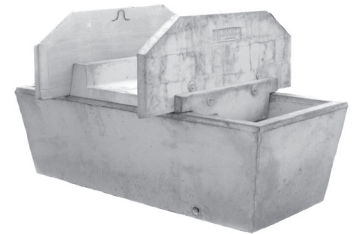
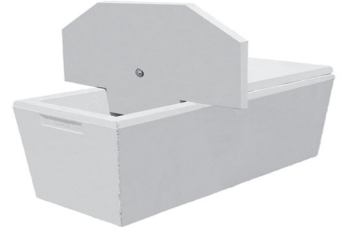
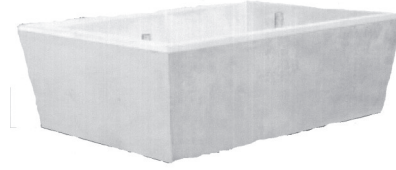
Stock

Spring Tanks

- 5000 psi concrete
- Tapered sides for strength
- Low maintenance

724130 200 Gallon 84"x40"x26"H Approx. 2,750 lbs.

724140 300 Gallon 83"x59"x27"H Approx. 3,500 lbs.



Freeze Proof Water Tanks

- 5000 psi concrete
- Fresh water at sub-zero temperatures
- Great for pond or spring development
- Equipped for pressure fed systems
- Available in 100 or 200 gal capacities

724060 100 Gallon 70"x29"x46"H (to top of baffle) Approx. 2,600 lbs.

724070 200 Gallon 84"x40"x48"H (to top of baffle) Approx. 3,500 lbs.

724080 2 sided, 200 gallon frost proof 84"x40"x48" (to top of baffle) Approx. 3,800 lbs.

CONCRETE CATTLE GUARDS

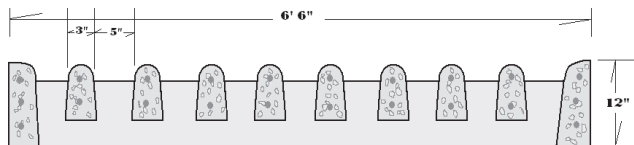
- 5000 psi concrete, reinforced with steel rebar
- Gateless entry and exit
- Low maintenance, will not rot or rust
- Easy installation, delivery and setting available
- Load limits exceed DOT approved weights
- Single piece construction
- Overall width, 78", Overall depth, 12", Rail spacing, 5"
- Approximate weight 450 lbs. per foot

723028 4 Foot

723022 12 Foot

723026 14 Foot

723027 16 Foot



Cross Section



CONCRETE FEED BUNKS

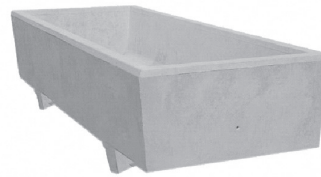
These may be the last bunks you will ever buy!

- Fresh batched, 5000# psi concrete
 - Steel reinforced
- Air entrained for freeze protection
 - Low maintenance
- One piece with attached legs.

Stock#

724052 Large Bunk

Length 96"
Width 36"
Height 25"
Approx. weight 2,000 lbs.
Equipped with drain holes



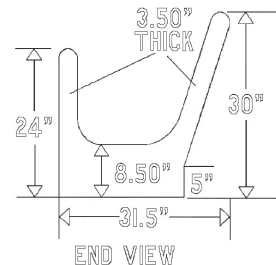
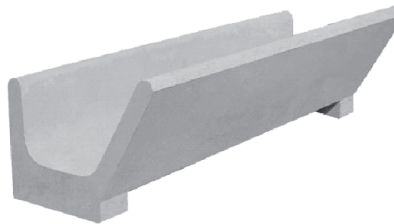
724056 Small Bunk

Length 96"
Width 28"
Height 23"
Approx. weight 1,600 lbs.
Equipped with drain holes



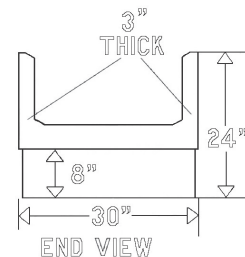
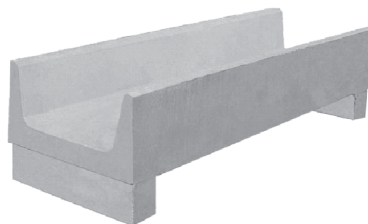
724012 J-Bunk

(Fence line feeder)
Overall length 96"
Overall width 30"
Height 24-32"
Approx. weight 2,100 lbs.
Concrete ends available



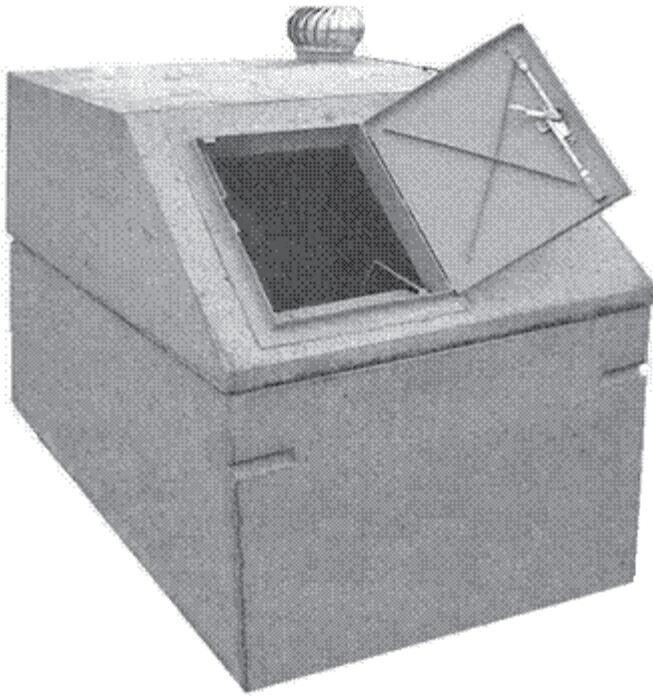
724014 H-Bunk

Overall length 96"
Overall width 30"
Height 24"
Approx. weight 2,000 lbs.
Concrete ends available



FAMILY STORM SHELTER

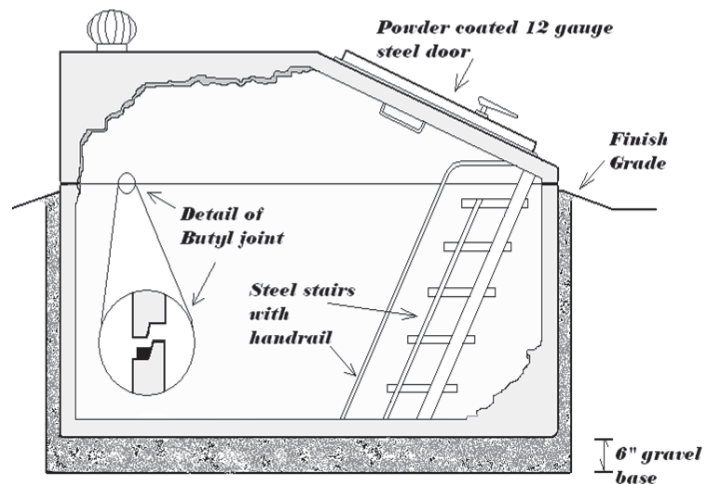
Features of our Shelter



- Meets or exceeds FEMA standards
- Texas Tech Wind Institute tested and approved
- 5000 psi concrete reinforced with 1/2 inch rebar on 12 inch centers combined with 10 gauge steel wire mesh
- Powder coated steel stairs with railing
- Electrical port for wiring

Our Door

- Reinforced 12 gauge steel
- Powder coated
- Custom designed 3 point latch system with locking device that allows the door to be opened from the inside, even if the door is damaged or locked.

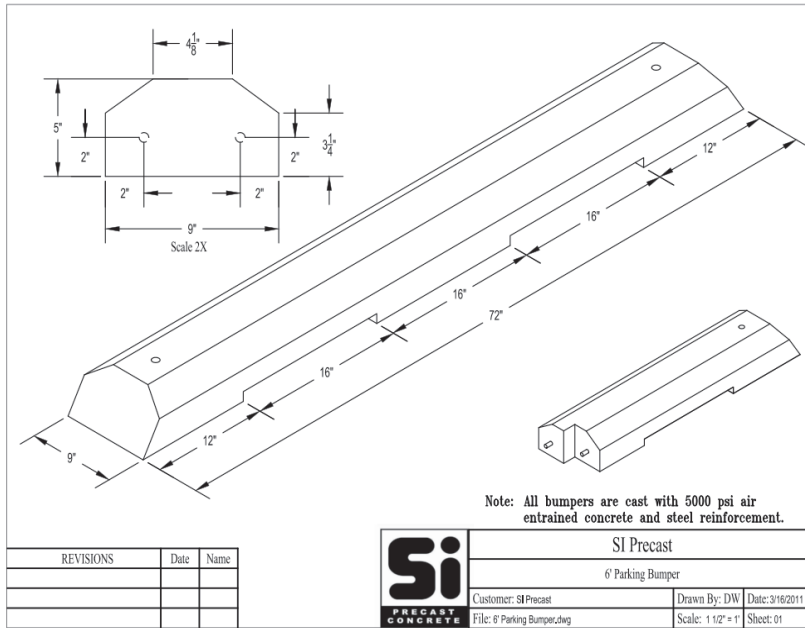


Dimensions

- Length- 92" inside, 101" outside
- Width-65" inside, 77" outside
- Height-75"inside, 85" outside
- Approximate weight- 15,000 lbs.

Stock # 706090

CONCRETE PARKING CURBS



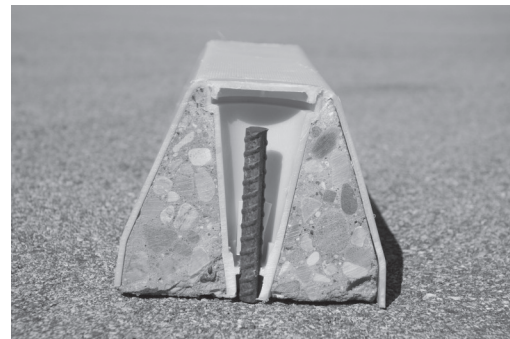
- Air entrained to prevent cracking
- Holes for rebar anchors
- Steel reinforced
- Slots underneath for drainage

Stock #

723005 6 Foot
723010 7 Foot

Tuf-Stop PARKING CURBS

- Plastic shell filled with concrete
- Holes for rebar anchors
- Available in a variety of colors



Stock#

723006 6 Foot

